

Work Order ID 125616-2

\*125616\*

Page 1

Thursday, October 16, 2014 2:21:19 PM

Item ID: D4941-3L08

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Floor Protector, Aft LH, (Clear)

Start Date: 10/17/14 Start Qty: 5.00

\*5\*

Cust Item ID:

Required Date: 10/24/14 Req'd Qty: 5.00

\*5\*

Customer:

Reference:

Approvals:

Process Plan:

Date: 14-10-16 Tooling:

Date:

Run Start \*NR1\*

QC:

Date: SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4941	D

100 0.00

\*100\*

Thermoform

HAND FINISHING THERMOFORMING

Memo

0.00

Thermoforming Machine

Cut Blanks

105 0.00

\*105\*

HandThermo

Dry Material

Memo

0.00

Hand Finishing Thermoforming

Dry Sheet as per QSI022 POLYCARBONATE

Temp: 245 deg. F

Time IN: 5:00 PM

Time OUT: 6:00 AM

Time OUT:

OCT 15 2014

Per

S 14/10/17

S 14/10/17

Thursday, October 16, 2014 2:21:19 PM

Page 2

### Quality Control

999  
14/10/11

x1

 $\gamma$ 

14/10/23

14/10/27

Work Order ID 125616

\*125616\*

Page 3

Thursday, October 16, 2014 2:21:19 PM

Item ID: D4941-3L08

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Floor Protector, Aft LH, (Clear)

Start Date: 10/17/14 Start Qty: 5.00

\*5\*

Cust Item ID:

Required Date: 10/24/14 Req'd Qty: 5.00

\*5\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	QC5- Inspect part completeness to step on W/O	0.00							
<b>*150*</b>									
QC	Memo	0.00							
Quality Control									
160		0.00							
<b>*160*</b>	Packaging								
Packaging	Memo	0.00							
Packaging									
170	QC21- Final Inspection - Work Order Release	0.00							
<b>*170*</b>									
QC	Memo	0.00							
Quality Control									

① 14.10.27 PD

PP  
12/19/24DAS  
85  
9-89

OCT 28 2014

14/10/28

mrc

14-10-28

# Picklist Print

Thursday, October 16, 2014 2:21:25 PM

Page 1

Work Order ID: 125616

\*125616\*

Parent Item: D4941-3L08

\*D4941-3L 08\*

Parent Item Name: Floor Protector, Aft LH, (Clear)

Start Date: 10/17/14

Required Date: 10/24/14

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev A New Issue 13/12/16 DL  
Revised dimensions 14/02/12 DL  
14/07/02 DL

IPP Rev B  
IPP Rev C Revised Dwg.  
IPP Rev D Revised Dwg. 14/07/25 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.118-90318-08		Purchased			No	100	sf	2,251.508	4.875	25		DAS 27	

\*MI FXS 118-90318-08\*

Lexan Sheet

\*\*

Location

Loc Qty

Loc Code

therm

2251.508

113127

8

m126994

2243.508

DS



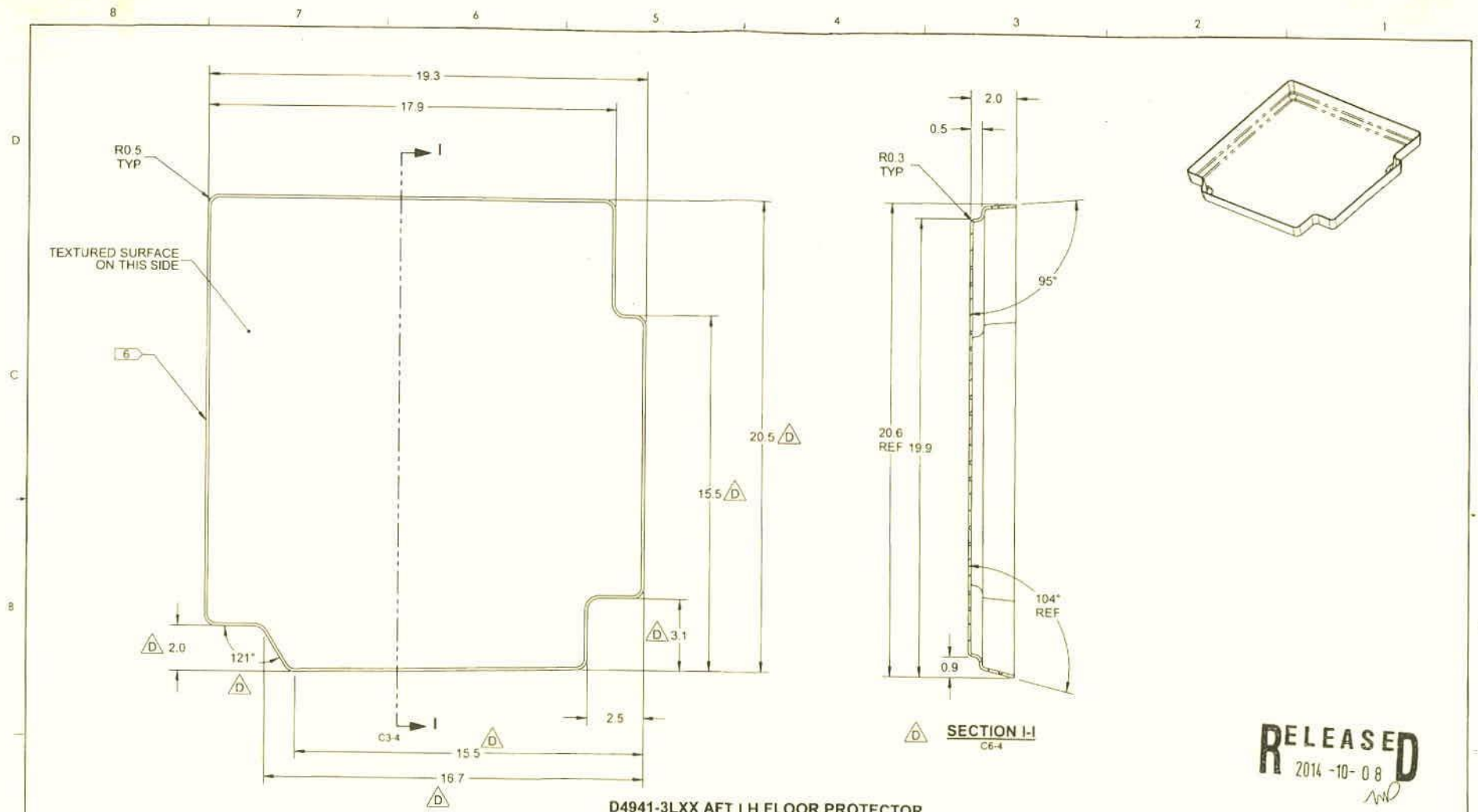
## FIRST ARTICLE INSPECTION CHECKLIST

### THERMOFORMING SECTION

## TRIMMING SECTION

Measured by:	07 9-89	Date:	14/10/27
Audited by:	11	Date:	14.10.27
Preliminary Approval:		Date:	

H:\FORMS\Quality Assurance\approved QA\FAIT revB



RELEASED  
2014-10-08  
AND

# NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.4
- 7) WEIGHT: 1.8 lbs
- 8) THERMOFORM PER QSI 022 USING MOLD DT9992 TRIM PER MOLD LEAVING FINISHED EDGES
- 9) MINIMUM THICKNESS AFTER FORMING IS 0.070"

14-10-16  
125616

PART NUMBER	DESCRIPTION
D4941-3L02	F6006 SUEDE/POLISHED 701 BLACK LEXAN SHEET 0.125 THICK (REF DART SPEC MLEXS 125-F6006-02)
D4941-3L08	90318 PROTECT-A-GLAZE 112 CLEAR LEXAN SHEET 0.118 THICK (REF DART SPEC MLEXS 118-90318-08)

APPROVED

DESIGN	AK	DART AEROSPACE LTD	
DRAWN	AK	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VS	DRAWING NO.	REV. D
MFG APPR	DL	D4941	SHEET 4 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR	DS	CABIN FLOOR PROTECTORS	NTS
DATE	14.07.25	COPYRIGHT © 2013 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND NOT BE LOANED, REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			